



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBT18718
Job Sheet 185282



9256
Dec 11

Part No: RBT18718

Part Name: Fuel Control Wrench



Part Weight: 0 lbs

Job Created: 10/24/18

Due Date: 12/7/18

Type: SOLD

Job Qty: 1 ea **5** **DAS**
21
9-29

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG RBT18718 Rev. 2A IPP Rev. A 18.10.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs	12/7/18	12/7/18	0.00	1.00	Small Fab-3		MLL
120	QC	1 pcs	12/7/18	12/7/18	0.00	0.00	QC5		MLL
130	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		MLL
140	QC21-FG	1 Ea	12/7/18	12/7/18	0.00	0.00	QC21	DAS 21 9-29	

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

JAN 17 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92383A201	Roll Pin Ø3/32 X 5/16	1 Ea (1 ea)	90-Start up Operation	5115746
RBT18718-1	5/16 SAE Combination Wrenching Wrench	1 Ea (1 ea)	90-Start up Operation	5145129
RBT18718-3	Handle	1 Ea (1 ea)	90-Start up Operation	5132991

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	92383A201	1	100	0
	RBT18718-1	1	0	0
	RBT18718-3	1	0	0

Part Specifications



Container No: S145656



Part: RBT18718
Job No: 185282
Serial No/Batch: S145656

Revision: 2A
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd. could not be found.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/24/18 1:36 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

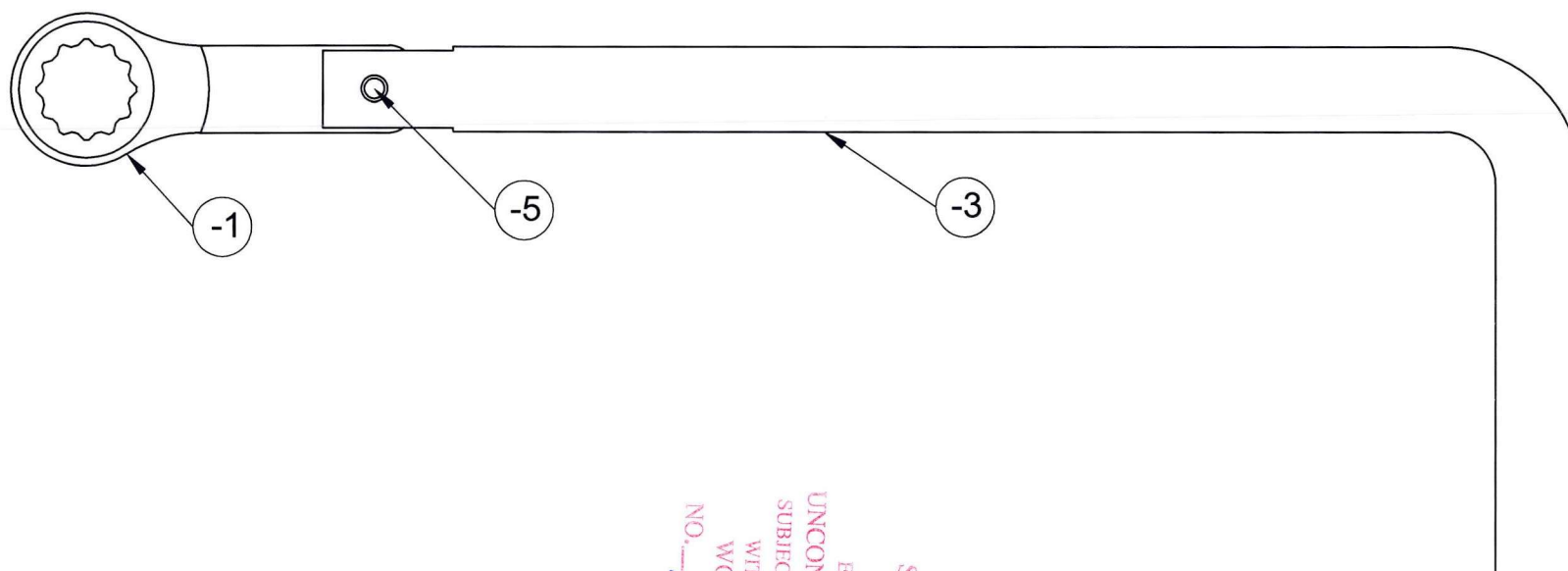
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D BOX END WRENCH FROM Ø.53 TO Ø.560 AND RADIUS FROM R.13 TO R.25 PER G.E.	2/10/10	RJC	GE
2	ADDED HANDLE, ROLL PIN, HOLE FOR ROLL PIN, AND CUT OPEN END WRENCH SIDE OFF.	2/16/10	WP	GE
2A	CH'D -1 BOM INFORMATION FROM APPLIED OR SEARS TO NAPA PER R.W. ADDED ENGRAVE NOTE.	2/18/10	RJC	RW



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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 185282 MLC
 18-10-24

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	5/16 SAE COMBINATION WRATCHETING WRENCH	STEEL	NAPA (GEAR WRENCH #9010)
			-3	1	HANDLE	304 S. S.	Ø5/16 x 6-1/2
			-5	1	ROLL PIN	STEEL	Ø3/32 x 5/16
	ASSY #						

RED BARN MACHINE	
TITLE FUEL CONTROL WRENCH	
DWG NO. RBT18718	REV 2A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± 5° X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-18-09
SHEET 1 of 2	

DRAWN BY: PERRITT
 APPROVED: *D. Weil*
 HEAT TREAT: _____
 FINISH SPEC: _____
 USED ON MODEL: _____
 ROLLS ROYCE